

Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

1-8. (cancelled)

9. (currently amended) A method of making a ~~poly-coated~~ polymer-coated paper ream wrapper, comprising: ~~extruding or coating a 40-70 lb. base paper substrate with 4-14 lbs. paper substrate having a basis weight of 40-70 lbs/3,000 ft² with 4-14 lbs/3,000 ft² of polyethylene~~ polypropylene, low or high density polyethylene, or other polymer or ~~poly~~ polymer resin across ~~an~~ inside web of said ream wrapper; and applying a layer of varnish or other coating material ~~along the full length or~~ in specific zones along the length of said inside web of said ream wrapper; wherein said method includes subjecting said ream wrapper to curing apart from heating.

10-12. (cancelled)

13. (currently amended) A method for producing a ream ~~wrap~~ wrapper, comprising: covering one side of a paper with a layer of polymer resin; and placing in specific zones on top of said layer of polymer resin a layer of varnish or other coating material which prevents said polymer resin coated ream wrapper from sticking to paper touching a back panel of said ream wrapper; wherein said method includes subjecting said ream wrapper to curing apart from heating.

14. (cancelled)

15. (new) The method of claim 9, wherein said layer of varnish or other coating material is applied in zones approximately 1/2 to 1 1/2 inches from both outside edges of the inside web of said wrapper and along the length of said web or in zones along the length of said web.

16. (new) The method of claim 9, wherein said layer of varnish or other coating

material is applied in a zone approximately 1 to 10 inches in width.

17. (new) The method of claim 9, wherein the layer of polypropylene, low or high density polyethylene, or other polymer or polymer resin is extruded onto said paper substrate.

18. (new) The method of claim 9, wherein said layer of varnish or other coated material is applied during a printing, press, or other process involved in production of said ream wrapper and following a polymer coating process.

19. (new) The method of claim 13, wherein said layer of varnish or other coating material prevents an inside sheet of paper encased in said ream wrapper from sticking to the back panel of said ream wrapper.